



**United Nations
Environment
Programme**

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**Third ad hoc intergovernmental and multi-stakeholder
meeting on an intergovernmental science-policy platform
on biodiversity and ecosystem services**
Busan, Republic of Korea, 7–11 June 2010

Provisional agenda

1. Opening of the meeting.
 2. Organizational matters:
 - (a) Election of officers;
 - (b) Adoption of the agenda;
 - (c) Organization of work.
 3. Consideration of whether to establish an intergovernmental science-policy platform on biodiversity and ecosystem services.
 4. Adoption of recommendations.
 5. Adoption of the report.
 6. Closure of the meeting.
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